

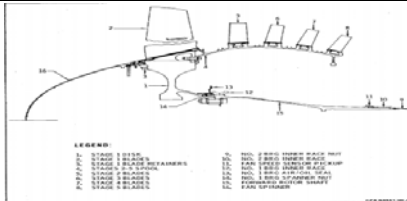


الأردنية لصيانة محركات الطائرات  
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 JORDAN

**CF6-80C2 Commercial Cap list 2015**

**FAN ROTOR ASSEMBLY**



Section Fan Rotor Assembly  
 ATA-Chapter 72-00-21  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

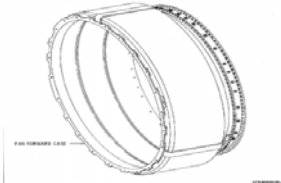
1292M21G21      1292M21G23      1292M21G25      1821M34G05-G10

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	500.00
000	Inspection	
001	Repair the Stage One Fan Rotor Assembly Blades with a Blend Proc	100.00
002	*Blend Repair of Stages 2, 3, 4, and 5 Rotor Blades	800.00

\* Per Stage

**FORWARD FAN CASE ASSEMBLY**



Section Forward Fan Case Assembly  
 ATA-Chapter 72-00-22  
 TAT not to exceed  
 Minimum Qty. [ea]

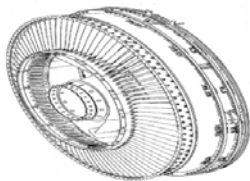
**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	632.00
000	Inspection	
001	Abradable Seal Repair	1,000.00
002	Inlet Flange Seal Replacement	1,100.00

**FAN STATOR OUTLET GUIDE VANE**



Section Fan frame and Case Assembly  
 ATA-Chapter 72-00-23  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

1338M26G10

1459M58G01

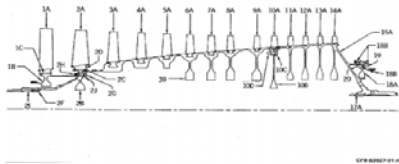
1821M86G01

9381M50G01

9392M39P02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,300.00
000	Inspection	
001	Leading Edge Repair	1,100.00
002	Repair the Bumper Strip	1,100.00

**COMPRESSOR ROTOR ASSEMBLY**

**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

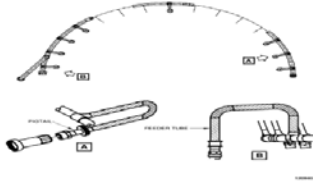
Compressor Rotor Assembly  
 72-00-31

**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	550.00
000	Inspection (For Post SB 72-937)	
SP011	Blend Repair of the Rotor Blades on the Compressor Rotor Assembly	800.00

**HOSE AND TUBE ASSEMBLIES**

**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

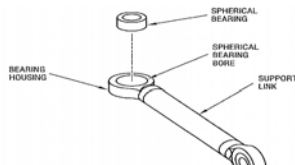
HOSE AND TUBE ASSEMBLIES  
 72-09-03

**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	500.00
000	Inspection	
002	Ball Mandrel Repair of Smooth Dents in Tubing	900.00
003	Doubler Repair and Section Replacement of Tubing	1,350.00
005	Replacement of Flares and Ferrules of External Tubing	500.00
014	Repair the Hose and Tube Assemblies	1,000.00
018	Replace the Brazed Brackets, Tabs, and Wear Sleeves on S.S Tube	900.00
022	Graphite Seal Replacement in Flex Joint	1,200.00
036	High Pressure Turbine Active Clearance Control Manifolds TIG Braze	700.00

**Support Link**

**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

ENGINE HARDWARE  
 72-09-04



**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	500.00
000	Inspection	
003	Replace the Plain Self-Aligning Bearing in the Support Link	500.00

**Fan Rotor Blades, Stage 1**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-01  
 TAT not to exceed  
 Minimum Qty. [ea]

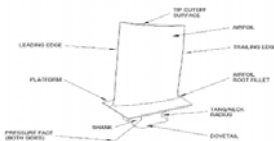
**Part Number(s)**

1227M30P06      1338M51P01      1338M51P02      1338M51P03      1338M51P05

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	60.00
000	Inspection	
001	Time Marking Of Serviceable Blades	320.00
003	Polish Repair	
004	SHOTPEEN Repair	
005	Blend Repair Airfoil, Platform And Shank	
007	Replacement of copper-nickel-indium dovetail coating and solid-film I	

**Fan Rotor Blades, Stages 2-5**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-02  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

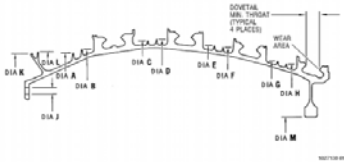
1336M30P01 1336M30P02 1336M30P03 1336M30P04 1336M36P02 1336M36P03 1336M36P04 1336M37P03 1336M37P04 1336M37P05  
 1336M37P06 1336M38P01 1336M38P02 1336M38P03 1336M38P04 1336M38P05 1336M38P06 1336M72P01 1336M72P02 1336M72P03  
 1336M72P04 1336M73P01 1336M73P02 1336M73P03 1336M73P04 1336M74P01 1336M74P02 1336M74P03 1336M74P04 1336M75P01  
 1336M75P02 1336M75P03 1336M75P04 1336M92P01 1336M92P02 1336M92P03 1336M92P04 1336M92P05 1336M93P01 1336M93P02  
 1336M93P03 1336M93P04 1336M94P01 1336M94P02 1336M94P03 1336M94P04 1336M95P01 1336M95P02 1336M95P03 1336M95P04  
 1704M43P05 1704M43P06 1704M43P07 1704M43P08

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
------------	--------------------	-------------------

000	Cleaning	15.00
000	Inspection	
001	Blending Of Airfoil AND/OR Dovetail	41.00
002	Shotpeening Of Airfoil AND/OR Dovetail	
003	Recoat Blade Dovetails With Dry Film Lubricant	

**FAN ROTOR SPOOL, STAGES 2-5**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-04  
 TAT not to exceed  
 Minimum Qty. [ea]

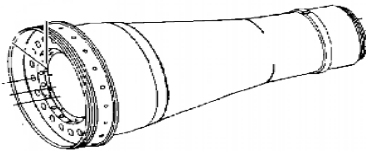
Part Number(s)

1474M19G01 1474M19G02 1782M80P01 1856M71P01 1856M71P02 1856M71P03 1856M71P04 1856M71P05 1856M71P06 9373M84G05  
 9373M84G06 9373M84G07 9373M84G08 9373M84G11 9373M84G12

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,200.00
000	Inspection	
001	Apply Solid Film Lubricant To The Dovetail Slots	2,500.00

**FAN FORWARD SHAFT**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-05  
 TAT not to exceed  
 Minimum Qty. [ea]

Part Number(s)

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	2,000.00
000	Inspection	
001	Blend Repair For The Splines	1,450.00

**FAN ROTOR SPINNER**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-10  
 TAT not to exceed  
 Minimum Qty. [ea]

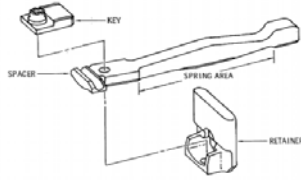
**Part Number(s)**

1855M62G01 9287M71G04 9287M71G05 9287M71G06

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	2,000.00
000	Inspection	
002	Repair Fan Spinner by Shot Peening	1,000.00
004	Repair Anodize Coating or Paint	1,200.00
006	Repair of White Spiral Paint	1,250.00

**STAGE 1 FAN ROTOR BLADE RETAINERS, SPACERS, AND KEYS**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-11  
 TAT not to exceed  
 Minimum Qty. [ea]

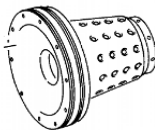
**Part Number(s)**

1474M31G01 1474M31G02 9319M24G03 1531M86P03 1531M86P05 9326M60P01 1531M86P06

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	30.00
000	Inspection	
001	Removal And Replacement Of Solid Film Lubricant	36.00
002	Remove And Replace The Self-Locking Clinch Nut	
003	Repair The Seal On The Fan Blade Retainer	

**NO.1 BEARING MANIFOLD**



Section Fan Rotor Assembly  
 ATA-Chapter 72-21-14  
 TAT not to exceed  
 Minimum Qty. [ea]

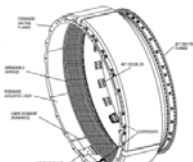
**Part Number(s)**

9196M44G03 9196M44G04

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	750.00
000	Inspection	
002	Weld Repair No.1 Bearing Manifold	1,900.00

**FAN FORWARD STATOR CASE**



Section Forward Fan Case Assembly  
 ATA-Chapter 72-22-01  
 TAT not to exceed  
 Minimum Qty. [ea]



**Part Number(s)**

1292M21G19 1292M21G21 1292M21G23 1292M21G25 1292M21G26 1292M21G27 1292M21G30 1292M21G31 1292M21G32 1292M21G34  
 1292M21G36 1347M48G04 1347M48G06 1821M34G01 1821M34G02 1821M34G03 1821M34G04 1821M34G05 1821M34G06 1821M34G07  
 1821M34G08 1821M34G09 1821M34G10 2223M59G01 2223M59G02 2223M59G03 2223M59G04 2223M59G05 2223M59G06 2223M59G07  
 2223M59G08 2223M59G09 2223M59G10 2223M59G11 2223M83G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	580.00
000	Inspection	
005	Repair Of KEVLAR Containment Ring	700.00

**FORWARD FAN CASE FORWARD AND MID OUTER LINER SEGMENTS**



**Section** Forward fan case assembly  
**ATA-Chapter** 72-22-02  
**TAT not to exceed** 21  
**Minimum Qty. [ea]**

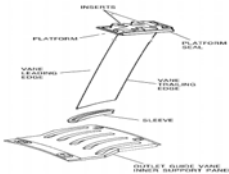
**Part Number(s)**

1288M99G06 1288M99G07 1288M99G08 1288M99G09 1288M99G10 1288M99G11 1288M99G12 1288M99G13 1288M99G14 1288M99G15  
 1288M99G16 1340M58G04 1340M58G05 1375M37G01 1375M37G02 1753M39G01 1753M39G03

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	75.00
000	Inspection	
001	Replacement Of Bumper On Forward And Mid Segments	1,500.00
003	Repair The End Close – Out And Repair Or Replace A Loose	1,100.00
006	Forward Acoustic Liner Segment FACESHEET Repair	3,200.00
009	Mid Outer Acoustic Liner Segment FACESHEET Repair	3,000.00
010	Replacement Of Scoop On Forward Outer Liner Segment	4,800.00

**FAN STATOR OUTLET GUIDE VANE ASSEMBLY**



**Section** Fan Frame And Case Assembly  
**ATA-Chapter** 72-23-08  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

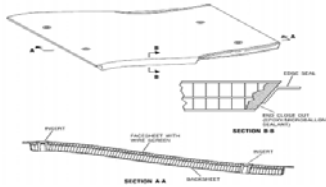
1370M16G01 1370M16G02 1370M16G03 1370M16G04 1370M16G05 1370M16G10 1370M16G15 1370M16G16 1370M16G17 1370M16G18  
 1370M16G19 1370M16G20 1370M16G26 1370M16G27 1370M16G28 1370M16G29 1370M16G30 1471M60G01 1471M60G02 1471M60G03  
 1471M60G04 1471M60G05 1471M60G06 1471M60G07 1471M60G08 1471M60G09 1471M60G10 9381M80G11 9381M80G12 9381M80G13  
 9381M80G14 9381M80G15 9381M80G16 9381M80G17 9381M80G18 9381M80G19 9381M80G20

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
------------	--------------------	-------------------

000	Cleaning	100.00
000	Inspection	
003	Replace the Sleeve	1,500.00
004	Repair The Cracks In The Liner Assembly	
010	Inner Support Liner Segment Facesheet Disbond Repair	
012	Inner Support Liner Segment Bushing Replacement	

**FAN STATOR AFT INNER LINER SEGMENTS**



Section Fan Frame And Case Assembly  
 ATA-Chapter 72-23-16  
 TAT not to exceed  
 Minimum Qty. [ea]

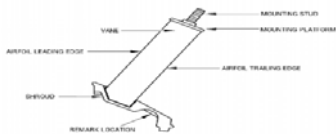
**Part Number(s)**

- 1471M97G01 1471M97G02 1471M97G03 1471M97G04 1471M97G05 1471M97G06 1471M97G07 1471M97G08 1471M97G09 1471M97G10
- 1471M97G11 1471M97G12 1471M97G13 1471M97G14 1471M97G15 1471M97G16 1471M97G17 1471M97G18 1471M97G19 1471M97G20
- 1471M97G21 1471M97G22 1471M97G23 1471M97G24 1471M97G37 1471M97G38 1471M97G39 1471M97G40 1471M97G41 1471M97G42
- 1471M97G43 1471M97G44 1471M97G45 1471M97G46 1471M97G47 1471M97G48 1471M97G49 1471M97G50 1471M97G51 1471M97G52
- 1471M97G53 1471M97G54 1471M97G55 1471M97G56 1471M97G57 1471M97G58 1471M97G59 1471M97G60 9381M17G25 9381M17G26
- 9381M17G27 9381M17G28 9381M17G29 9381M17G30 9381M17G31 9381M17G32 9381M17G34 9381M17G35 9381M17G36 9381M17G45
- 9381M17G49 9381M17G50 9381M17G51 9381M17G52 9381M17G53 9381M17G54 9381M17G55 9381M17G56 9381M17G58 9381M17G59
- 9381M17G60 9381M17G61 9381M17G62 9381M17G63 9381M17G64 9381M17G65 9381M17G66 9381M17G67 9381M17G68 9381M17G69
- 9381M17G70 9381M17G71 9381M17G72 9381M17G73 9381M17G74 9381M17G75 9381M17G76 9381M17G77 9381M17G78 9381M17G79
- 9381M17G80 9381M17G81 9381M17G82 9381M17G83 9381M17G84 9381M17G85 9381M17G86 9381M17G87 9381M17G88 9381M17G89
- 9381M17G90 9381M17G91 9381M17G92 9381M17G93 9381M17G94 9381M17G95 9381M17G96

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	76.00
000	Inspection	
003	Repair OF the Close-Out and the Edge Seal OF the AFT Inner	500.00
004	Repair OF the Bushings ON the AFT Inner Liner Segments	700.00
005	Repair OF the AFT Inner Liner Segment BACKSHEETS	1,100.00

**STAGE 5 STATOR VANE SEGMENTS**



Section Fan Frame And Case Assembly  
 ATA-Chapter 72-23-22  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

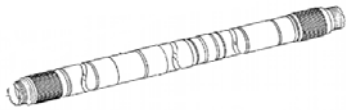
- 1347M56G01 1347M56G02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
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000	Cleaning	48.00
000	Inspection	
002	Inner Shroud Seal Replacement on Shrouds Of Stage 5 Stator Vanes	416.00

**FAN MID SHAFT**



**Section** Fan Mid Shaft Assembly  
**ATA-Chapter** 72-24-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

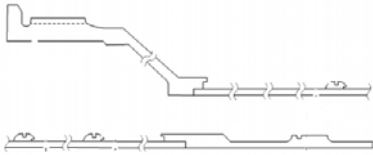
**Part Number(s)**

1862M41P03 1862M41P04 1862M48P02 1862M48P01 1862M41P02 1862M41P01 9326M74P05 9326M74P04

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	2,352.00
000	Inspection (IF NO RUBBING FOUND)	
011	Replace the Solid-Film Lubricant on the Spline Teeth of the Fan Mid Shaft	1,400.00
014	Application of Protective Paint and Solid Film Lubricant	1,800.00

**FAN MID SHAFT THREADED DUCT**



**Section** Fan MID Shaft Assembly  
**ATA-Chapter** 72-24-02  
**TAT not to exceed**  
**Minimum Qty. [ea]**

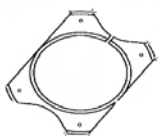
**Part Number(s)**

9382M30G01 1375M73G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	750.00
000	Inspection	
002	Repair of the Lands on the Fan Mid Shaft Threaded Duct	1,720.00

**SUPPORT ASSEMBLIES, VENT AIR TUBE**



**Section** Fan MID Shaft Assembly  
**ATA-Chapter** 72-24-03  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

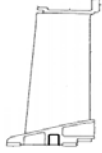


NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	516.00
000	Inspection	
002	Repair OF the Center Vent Tube Locknut	700.00

**STAGE 1 FAN STATOR VANE ASSEMBLY**



**Section** Fan Stator Assembly  
**ATA-Chapter** 72-25-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

1856M23G02 9392M81G03 9392M81G04 9392M81G05

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	32.00
000	Inspection	
001	Blend Repair Stage 1 Fan Stator Vanes	220.00

**STAGES 2-4 FAN BOOSTER STATOR CASE**



**Section** Fan Stator Assembly  
**ATA-Chapter** 72-25-03  
**TAT not to exceed**  
**Minimum Qty. [ea]**

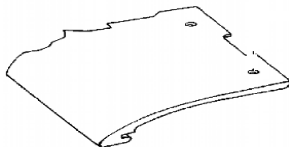
**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	900.00
000	Inspection	
001	Repair the Thermal Spray Coating	2,000.00

**FAN STATOR FAIRING**



**Section** Fan Stator Assembly  
**ATA-Chapter** 72-25-04  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

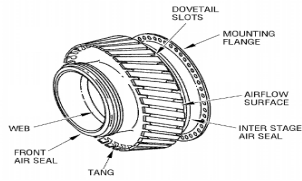
9379M61P02 9379M61P03

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
------------	--------------------	-------------------

000	Cleaning	600.00
000	Inspection	
002	Weld Repair OF the Fan Stator Fairing	2,408.00
003	Screw Hole Repair	2,560.00

**COMPRESSOR ROTOR DISK, STAGE 1**



**Section** High Pressure Compressor Rotor Assembly  
**ATA-Chapter** 72-31-04  
**TAT not to exceed**  
**Minimum Qty. [ea]**

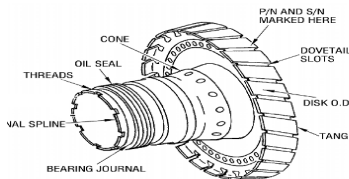
**Part Number(s)**

1644M21P04 1644M21P05 9380M26P02 9380M26P03 9380M26P05 9380M26P06

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	620.00
000	Inspection	
001	SHOTPEENING after Blend Repairs	1,428.00
004	Molybdenum Disulfide Spray Repair Of Dovetails	952.00
006	Repair Retainer Wear Areas On Aft Face of Dovetail Post Surface E	2,560.00

**COMPRESSOR ROTOR DISK, STAGE 2**



**Section** High Pressure Compressor Rotor Assembly  
**ATA-Chapter** 72-31-05  
**TAT not to exceed**  
**Minimum Qty. [ea]**

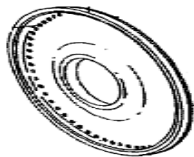
**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	620.00
000	Inspection	

**STAGE 10 COMPRESSOR ROTOR DISK**



**Section** High Pressure Compressor Rotor Assembly  
**ATA-Chapter** 72-31-07  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
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000	Cleaning	620.00
000	Inspection	

**NO. 4 BEARING ROTATING CDP AIR SEAL**



**Section** High Pressure Compressor Rotor Assembly  
**ATA-Chapter** 72-31-10  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

NA  
 Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	500.00
000	Inspection	

**NO. 4R INNER SPANNER NUT**



**Section** High Pressure Compressor Rotor Assembly  
**ATA-Chapter** 72-31-12  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

9392M53G02  
 Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	456.00
000	Inspection	
002	No. 4R Inner Spanner Nut Vespel Insert Replacement	900.00

**COMPRESSOR ROTOR BUMPER BEARING**



**Section** High Pressure Compressor Rotor Assembly  
**ATA-Chapter** 72-31-15  
**TAT not to exceed**  
**Minimum Qty. [ea]**

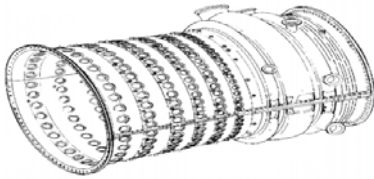
**Part Number(s)**

9272M28P02 9272M28P03  
 Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	

000	Inspection	520.00
001	Repair OF ID Rub Coat Diameter C	1,800.00

**COMPRESSOR STATOR CASE**



**Section** High Pressure Compressor Stator Assembly  
**ATA-Chapter** 72-32-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

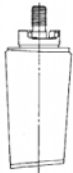
**Part Number(s)**

1509M16G01 1509M16G02 1509M16G03 1509M16G04 1509M16G06 1509M16G07 1509M16G08 1509M16G10 1509M16G11 1509M16G12  
1509M16G13 1855M11G01 1855M11G02 1855M11G03 1855M11G04 1855M12G04 1855M12G06 1855M12G07 1855M12G08 1855M12G09  
1855M12G12 1855M12G14 2083M69G01 2083M85G06 2083M85G08 2083M85G16 9367M90G04 9367M90G06 9367M90G07 9367M90G08  
9367M90G09 9367M90G10 9367M90G11 9367M90G12 9367M90G14 9367M90G15 9367M90G16

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	440.00
000	Inspection	
016	Weld at the Intersection of Stg 13 Liner with Vane Retainer Key Slot	2,500.00

**IGV THROUGH FIFTH STAGE VANES**



**Section** High Pressure Compressor Stator Assembly  
**ATA-Chapter** 72-32-02  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

K086P04 K186P04 K232P01 K286P04 K344P04 K445P04 K461P03 K462P01 K462P02 K463P02  
K464P02 K465P03 K546P04 K575P02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	16.00
000	Inspection	
001	Blend Repair of Variable Vane	36.00

## STAGES 6 THROUGH 13 VANES



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

High Pressure Compressor Stator Assembly  
 72-32-03

**Part Number(s)**

K236P01	K236P02	K236P03	K236P04	K236P05	K236P06	K466P01	K466P02	K466P03	K466P04
K466P05	K466P06	K466P07	K466P08	K466P09	K466P10	K466P11	K466P12	K600P31	K600P32
K600P34	K600P35	K600P36	K600P38	K600P45	K600P46	K600P48	K600P49	K600P50	K600P52
K600P59	K600P60	K600P61	K600P62	K600P63	K600P64	K237P01	K237P02	K237P03	K237P04
K467P01	K467P02	K467P03	K467P04	K779P34	K779P35	K779P36	K779P37	K779P38	K779P62
K779P63	K779P64	K779P65	K779P66	K238P01	K238P02	K238P03	K238P04	K468P01	K468P02
K468P03	K468P04	K808P09	K808P10	K808P11	K808P12	K808P14	K808P15	K808P16	K808P17
K808P18	K239P01	K239P02	K239P03	K239P04	K239P05	K239P06	K469P01	K469P02	K469P03
K469P04	K469P05	K469P06	K900P08	K900P09	K900P10	K900P11	K900P12	K900P14	K900P16
K012P01	K012P02	K012P03	K012P04	K012P05	K012P07	K012P09	K012P10	K012P11	K012P12
K012P13	K012P14	K012P15	K240P01	K240P02	K240P03	K240P04	K240P05	K240P06	K470P01
K470P02	K470P03	K470P04	K470P05	K470P06	K470P07	K470P08	K470P09	K470P10	K470P11
K470P12	K182P36	K182P37	K182P38	K182P41	K182P42	K182P63	K182P64	K182P65	K471P18
K182P68	K182P69	K182P77	K182P78	K182P79	K182P80	K182P81	K182P82	K182P83	K182P84
K182P85	K182P86	K241P01	K241P02	K241P03	K241P04	K471P15	K471P16	K471P17	K472P06
K200P12	K200P13	K200P14	K200P15	K200P16	K200P17	K200P18	K242P01	K472P04	K472P05
K242P06	K472P01	K472P02	K472P03	K027P01	K027P02	K027P04	K027P05	K027P06	K027P07

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	12.00
000	Inspection	
001	Blend Repair of Fixed Vanes, Stages 6-13	25.00

## STAGE 13 LINER SEGMENTS



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

High Pressure Compressor Stator Assembly  
 72-32-04

**Part Number(s)**

1703M58G01	1703M58G02	1703M58G03	1854M96G01	1854M96G02	1703M58G01	1703M58G02	1703M58G03	1854M96G01
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Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	36.00
000	Inspection	

004	Weld Repair of Mating Surface with End-Stop	1,400.00
009	Weld Repair of the Side Opposite the End Stop Side	1,400.00

**STAGES 1 AND 2 VANE SHROUD**



**Section** High Pressure Compressor Stator Assembly  
**ATA-Chapter** 72-32-05  
**TAT not to exceed**  
**Minimum Qty. [ea]**

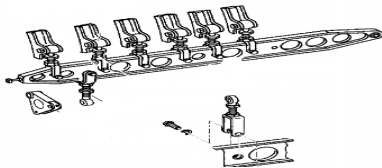
**Part Number(s)**

9379M41G05 9379M42G04

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	260.00
000	Inspection	
001	Replacement of Teflon Coating on Stages 1 And 2 Vane Shroud	700.00

**VSV ACTUATION SYSTEM**



**Section** High Pressure Compressor Stator Assembly  
**ATA-Chapter** 72-32-10  
**TAT not to exceed**  
**Minimum Qty. [ea]**

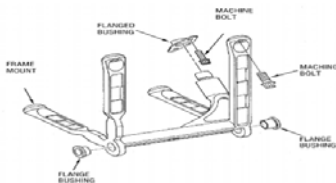
**Part Number(s)**

9673M66G10 9673M66G13 9673M66G21 9673M66G23

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	520.00
000	Inspection	
007	Repair of Actuation Lever Contact Pads	360.00
009	Replacement of Actuation Lever Slot Loaded Bearings	392.00

**ACCESSORY GEARBOX FRAME MOUNTS**



**Section** High Pressure Compressor Stator Assembly  
**ATA-Chapter** 72-32-11  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

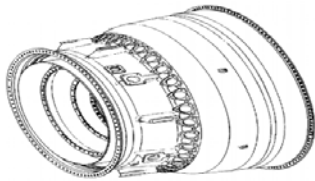
1301M16G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	580.00

000	Inspection	500.00
001	Replacement of the Bushings In The Accessory Gearbox Frame Mou	1,720.00

**COMPRESSOR REAR FRAME**



**Section** Compressor Rear Frame Assembly  
**ATA-Chapter** 72-34-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

9379M11G24 9379M11G25 9379M11G26 9379M11G28 9379M11G30 9379M11G34 9379M11G35 9379M11G36 9379M11G37  
9381M83G01 9381M89G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	2,500.00
000	Inspection	
008	Repair for General Weld Repair	2,900.00
023	Replacement of Selflocking Gang Channel Nut Assembly Nuts	1,500.00

**NO. 4R BEARING STATIONARY AIR/OIL SEAL**



**Section** Compressor Rear Frame Assembly  
**ATA-Chapter** 72-34-04  
**TAT not to exceed**  
**Minimum Qty. [ea]**

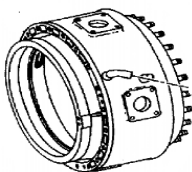
**Part Number(s)**

1370M54G01 1370M54G02 9392M48G02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	752.00
000	Inspection	
003	Thermal Spray Repairs of the Sealing Surfaces	2,200.00
004	Stud Replacement	500.00

**FORWARD SUMP HOUSING AND SPANNER NUT**



**Section** Compressor Rear Frame Assembly  
**ATA-Chapter** 72-34-06  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

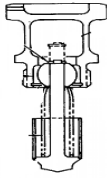
9392M92G05 9392M92G06 9392M92G07

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	476.00
000	Inspection	

002	Forward Sump Dimensional Repair	2,500.00
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### STAGE 1 HPT BORESCOPE PLUG



**Section** Compressor Rear Frame Assembly  
**ATA-Chapter** 72-34-20  
**TAT not to exceed**  
**Minimum Qty. [ea]**

#### Part Number(s)

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	336.00
000	Inspection	
001	Repair the Plunger Spring on the HPT Stage One Borescope Plug	450.00

### HIGH PRESSURE TURBINE STAGE 1 NOZZLE SUPPORT



**Section** Stage 1 High Pressure Turbine Nozzle Assembly  
**ATA-Chapter** 72-51-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

#### Part Number(s)

9392M90G05 9392M90G06 9392M90G07 9392M90G08 9392M90G10 1822M65G01 1822M65G02 1822M65G03

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,204.00
000	Inspection	
002	Gang Channel Nut Repair	1,144.00
004	Weld Repair	3,812.00
008	Replacement of the Gang Channel Nut Assembly	900.00





**STAGE 2 SHROUD SUPPORT**

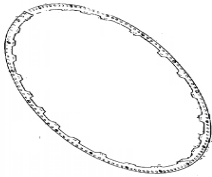
**Section** Stage 2 High Pressure Turbine Nozzle Assembly  
**ATA-Chapter** 72-52-04  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

9392M87G05 9392M87G06 2092M23G02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	888.00
000	Inspection	
001	Repair Of The Forward Mounting Foot	4,800.00
003	Nutplate Replacement	2,444.00

**HANGER-SUPPORT HPT STATOR**

**Section** Stage 2 High Pressure Turbine Nozzle Assembly  
**ATA-Chapter** 72-52-10  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

1647M39G01 9397M73G06 9397M73G07 9397M73G08 1647M39G02 9397M73G05

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	560.00
000	Inspection	
001	Wear Repair	4,872.00
002	Repair the HPT Stage 1 Shroud Hanger Support Seal and Spacer	1,000.00
003	PIN Removal and Replacement	300.00

**IMPINGEMENT RING**

**Section** Stage 2 High Pressure Turbine Nozzle Assembly  
**ATA-Chapter** 72-52-12  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

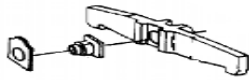
1347M67G01 9379M44G06 9379M44G07 9379M44G08

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
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000	Cleaning	
000	Inspection	720.00
001	Weld Repair For Cracks And Dimension A	3,100.00
003	Weld Repair for Oversized Holes and Missing Material at the Aft Flan	4,900.00

**HARDWARE - STAGE 2 HIGH PRESSURE TURBINE NOZZLE ASSEMBLY**



**Section** Stage 2 High Pressure Turbine Nozzle Assembly  
**ATA-Chapter** 72-52-13  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

9373M77G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	250.00
000	Inspection	
004	Replacement Of The Self-Locking Nut In The HPT Stator Stage 2	800.00

**LEAF SEAL BRACKET**



**Section** Stage 2 High Pressure Turbine Nozzle Assembly  
**ATA-Chapter** 72-52-15  
**TAT not to exceed**  
**Minimum Qty. [ea]**

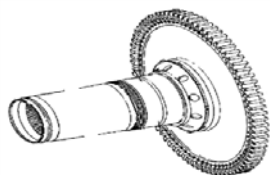
**Part Number(s)**

9392M98G01 9392M98G02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	10.00
000	Inspection	
001	Hardware Repair	20.00

**HIGH PRESSURE TURBINE ROTOR STAGE 1 DISK/SHAFT**



**Section** High Pressure Turbine (HPT) Rotor Assembly  
**ATA-Chapter** 72-53-02  
**TAT not to exceed**  
**Minimum Qty. [ea]**

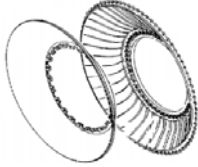
**Part Number(s)**

1531M84G12 2047M32G01 2047M32G02 2047M32G03 2047M32G04 2047M32G05 2047M32G06 2047M32G07 2116M75P01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	5,156.00
000	Inspection	
002	Repair Of Scratches In Dovetail Slot Bottom	

**HIGH PRESSURE TURBINE HPT ROTOR SPACER/COVER**



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

High Pressure Turbine (HPT) Rotor Assembly  
 72-53-04

**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	620.00
000	Inspection	
001	Repair Of Vane Surfaces	800.00

**HIGH PRESSURE TURBINE ROTOR THERMAL SHIELD**



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

High Pressure Turbine (HPT) Rotor Assembly  
 72-53-05

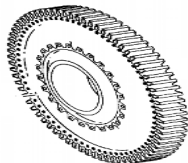
**Part Number(s)**

9315M41P20

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,500.00
000	Inspection	
003	Removal of Corrosive Products and Shotpeening	2,700.00

**HIGH PRESSURE TURBINE HPT ROTOR STAGE TWO DISK**



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

High Pressure Turbine (HPT) Rotor Assembly  
 72-53-06

**Part Number(s)**

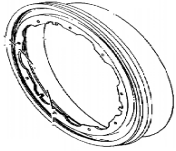
9362M43P02 9362M43P04 9362M43P06 9362M43P09 2047M62P01 2047M62P02 2047M62P03

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
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000	Cleaning	
000	Inspection	3,600.00
001	Replacement Of Self Locking Shank Nuts	2,592.00
004	Repair of Scratches in Dovetail Slot Bottom	1,800.00

**HIGH PRESSURE TURBINE HPT ROTOR DIFFUSER FORWARD SEAL AND AFT SEAL**



**Section** High Pressure Turbine (HPT) Rotor Assembly  
**ATA-Chapter** 72-53-07  
**TAT not to exceed**  
**Minimum Qty. [ea]**

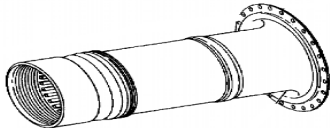
**Part Number(s)**

9272M20P08 9272M20P09 9272M20P10 9272M20P11 9272M21P10

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	
000	Inspection	560.00
004	Blend Repair Of The Diffuser Forward And AFT Air Seal	572.00

**HIGH PRESSURE TURBINE ROTOR PRESSURE TUBE/COUPLING NUT**



**Section** High Pressure Turbine (HPT) Rotor Assembly  
**ATA-Chapter** 72-53-09  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

9272M76G06 9272M76G07 9272M76G08

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	
000	Inspection	1,180.00
002	Silver Plate Repair Of Threads And Surface A	1,050.00
003	Replacement Of High Pressure Turbine Rotor Pressure	3,000.00

**HIGH PRESSURE TURBINE HPT ROTOR STAGE 1 BLADE RETAINER**



**Section** High Pressure Turbine (HPT) Rotor Assembly  
**ATA-Chapter** 72-53-10  
**TAT not to exceed**  
**Minimum Qty. [ea]**

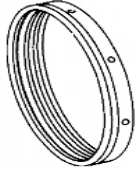
**Part Number(s)**

9365M24P01 9365M24P02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	670.00
000	Inspection	
003	Repair Of Inner Diameter Rail And/Or Middle Rail	3,200.00

**HIGH PRESSURE TURBINE HPT ROTOR SPANNER NUT, NO. 5R BEARING**



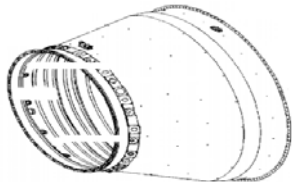
**Section** High Pressure Turbine (HPT) Rotor Assembly  
**ATA-Chapter** 72-53-12  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

NA  
Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,200.00
000	Inspection	
001	Repair Of Spanner Nut, No. 5R Bearing Seating Surface A	1,100.00
002	Repair Of Spanner Nut, No. 5r Bearing Vespel Insert	900.00

**STATOR CASE**



**Section** Low Pressure Turbine Stator Assembly  
**ATA-Chapter** 72-56-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

1336M99G01 1336M99G02 1336M99G03 1336M99G04 1336M99G06 1336M99G07 1336M99G08 1336M99G09 1336M99G10 1336M99G12  
1336M99G13 1336M99G15 1647M68G05 1647M68G08 1647M68G09 1647M68G15 1647M68G18 1713M73G01 1713M73G02 1713M73G05  
2083M94G01 2083M94G02 2083M94G03 2083M94G05 2083M94G06 2083M94G07 2083M94G08 2083M94G09 2083M94G10 2083M94G11  
2083M94G12 2083M94G13 2083M94G14 2083M94G16 2083M94G17 2083M94G18 2083M94G19 2083M94G20 2083M94G21 2083M94G22  
2083M94G23.

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	2,800.00
000	Inspection	
004	Replacement of Nozzle Lock Pin	2,150.00

**LOW PRESSURE TURBINE CLEARANCE CONTROL MANIFOLD**



**Section** Low Pressure Turbine Stator Assembly



**ATA-Chapter** 72-56-06  
**TAT not to exceed**  
**Minimum Qty. [ea]**

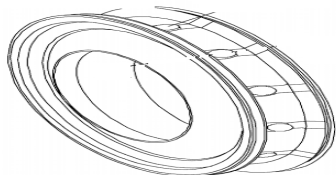
**Part Number(s)**

1292M79G02 1292M79G03 1292M79G04 1292M79G05 1292M79G06 1292M79G07 1292M79G08 1292M79G09 1380M56G10 1380M56G11  
 1380M56G12 1380M56G13 1380M56G14 1380M56G15 1380M56G16 1380M56G17 1380M56G18 1380M56G19 1474M59G01 1474M59G02  
 1474M59G05 1474M59G06 1474M93G01 1474M93G02 1474M93G03 1474M93G04 1474M93G05 1474M93G06 1474M93G07 1474M93G08  
 1474M93G09 1474M93G10 1474M93G11 1474M93G12 1474M93G19 1474M93G20 1474M93G21 1474M93G22 1474M93G23 1474M93G24  
 1537M49G01 1537M49G02 1537M49G03 1537M49G04 1537M49G05 1537M49G06 1537M49G07 1537M49G08 1537M49G09 1538M70G02  
 1538M70G03 1538M70G04 1538M70G05 1706M80G20 1706M80G21 1706M80G22 1706M80G23 1706M80G26 1706M80G29 1706M80G31  
 1706M80G32 1706M80G33 1706M80G34 1706M80G35 1810M83P01 1810M83P02 1810M83P03 1810M85P01 1810M85P02 1811M25P01  
 1811M26P01 1811M26P02 1811M26P03 1811M26P04 1811M26P05 1836M78P01 1836M78P02 1836M78P03 1836M78P04 1836M78P05  
 1836M78P06 1836M78P07 1836M78P08 1836M78P09 1836M99P01 1836M99P02 1872M86P01 1872M86P02 1872M86P03 1872M86P04  
 1883M41G01 1883M41G03 1883M41G04 1883M41G05 1883M41G06 1883M41G07 1883M41G09 1883M41G10 1883M41G11 2088M96G01  
 2088M97G01 2096M44G01 2096M47G01 2096M52G01 2096M53G01 9397M63G07 9397M63G08 9397M63G09 9397M63G10 9397M63G11  
 9397M63G12 9397M63G13 9397M63G14 9397M63G15 9397M63G16 9397M63G17 9397M63G18

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	416.00
000	Inspection	
003	Crack Repair	800.00
006	Weld Repair	700.00

**Low Pressure Turbine Pressure Balance Seal**



**Section** Low Pressure Turbine Stator Assembly  
**ATA-Chapter** 72-56-07  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

1862M80G01 9367M80G05 9367M80G06

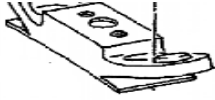
Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,032.00
000	Inspection	
001	Replace The Leaf Seals In The Pressure Balance Seal	1,760.00

**LPT COOLING MANIFOLD BRACKET**



**Section** Low Pressure Turbine Stator Assembly



ATA-Chapter 72-56-09  
 TAT not to exceed  
 Minimum Qty. [ea]

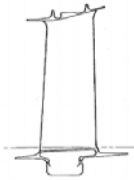
**Part Number(s)**

1333M79G01 1474M24G01 1479M59G01 1706M41G02

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	230.00
000	Inspection	
002	Repair the LPT Cooling Manifold Bracket	500.00

**LOW PRESSURE TURBINE ROTOR BLADES**



Section Low Pressure Turbine Rotor Assembly  
 ATA-Chapter 72-57-01  
 TAT not to exceed  
 Minimum Qty. [ea]

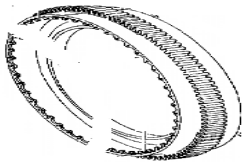
**Part Number(s)**

9373M31P04 9373M32P04 9373M33P07 9373M34P03 9373M35P03

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	10.00
000	Inspection	
002	Removal of Oxidation/Corrosion and Surface Finishing on Stages 1-5	33.00

**LOW PRESSURE TURBINE ROTOR DISKS**



Section Low Pressure Turbine Rotor Assembly  
 ATA-Chapter 72-57-02  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	824.00
000	Inspection	

**INNER NUT, NO. 6 BEARING**



Section Low Pressure Turbine Rotor Assembly





ATA-Chapter 72-57-07  
 TAT not to exceed  
 Minimum Qty. [ea]

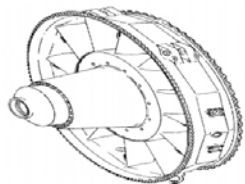
**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	600.00
000	Inspection	
001	Replacement Of Inner Nut Studs	580.00

**TURBINE REAR FRAME**



Section Turbine Rear Frame Assembly  
 ATA-Chapter 72-58-01  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

1288M81G01 1292M36G04 1292M36G05 1292M36G06 9381M69G16 9381M69G17 9381M69G19 9381M69G20 9381M69G21 9381M69G22  
 9381M69G23 9381M69G24 9381M69G25 9381M69G26 9381M69G27 9381M69G28 9381M69G29 9381M69G31 9381M69G34 9381M69G39  
 9381M69G40 9381M69G44 9381M69G45 9381M69G46 9381M69G48 9381M69G49 9381M69G50 9381M69G51 9381M78G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	1,800.00
000	Inspection	
001	Cleaning Of Oil Supply And Scavenge Tube Coke Deposits	1,400.00
005	Replace Defective Studs	1,600.00
006	Repair Buckled/Cracked Outer Case	1,300.00

**NO. 6 BEARING CARBON SEAL HOUSING AND CARBON SEAL RING**



Section Turbine Rear Frame Assembly  
 ATA-Chapter 72-58-12  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

1664M77P01 1664M77P03

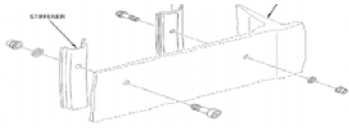
Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	680.00
000	Inspection	
001	Replace the Carbon Seal Ring	700.00

**TURBINE REAR HEAT SHIELD**



Section Turbine Rear Frame Assembly



ATA-Chapter 72-58-13  
 TAT not to exceed  
 Minimum Qty. [ea]

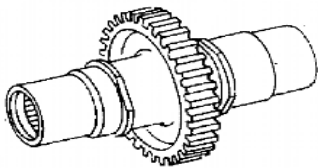
**Part Number(s)**

1340M49P01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	480.00
000	Inspection	
001	Repair of the Bolt Holes of the Turbine Rear Frame Heat Shield	2,600.00

**ACCESSORY GEARBOX GEARSHAFTS**



Section ACCESSORY GEARBOX ASSEMBLY  
 ATA-Chapter 72-65-03  
 TAT not to exceed  
 Minimum Qty. [ea]

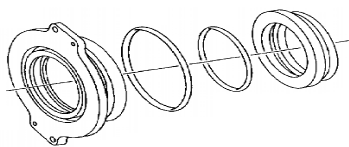
**Part Number(s)**

9312M39G04

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	760.00
000	Inspection	
004	Replacement of the 47 Tooth Spur Gearshaft Oil Seal	1,000.00

**ACCESSORY GEARBOX CARBON SEAL AND RING ASSEMBLIES**



Section ACCESSORY GEARBOX ASSEMBLY  
 ATA-Chapter 72-65-07  
 TAT not to exceed  
 Minimum Qty. [ea]

**Part Number(s)**

9215M71P01 9215M71P02 1347M32G01 1347M32G02 1347M32G03 1347M32G04 1347M32G05 1347M32G06 1347M32G08 1347M32G09

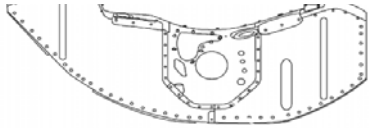
Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	260.00
000	Inspection	
001	Repair the Sealing Surface of the Mating Ring	500.00
002	Repair the Sealing Surface of the Carbon Seal Assembly	650.00
004	Disassemble and Assemble the Type 2 Carbon Seal Assembly	400.00

**ACCESSORY SHIELD ASSEMBLY**



Section ACCESSORY GEARBOX HEATSHIELD



**ATA-Chapter** 72-66-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

**Part Number(s)**

1313M37G07 1313M37G11 1313M43G15 1313M43G19 1313M94G08 1313M94G09 1314M35G03 1378M49G01 1378M49G02 1378M49G03  
 1378M49G04 1378M49G05 1378M49G06 1378M49G07 1378M49G10 1378M49G11 1378M49G12 1378M49G13 1378M49G14 1378M49G15  
 1378M49G16 1378M50G04 1378M95G03 1378M95G05 1643M22G03 1643M22G05 1643M23G10 1643M23G11 1643M23G13 1678M11G01  
 1978M77G01 1978M77G02 1978M77G03 1978M77G04 1978M77G05 1978M77G06 1978M77G10 1978M77G11 1978M77G12 1997M43G01  
 1997M43G02 1997M43G03 1997M43G04 1997M43G05 1997M43G06 1997M43G09 1997M43G10 1997M43G11 1997M43G12 1997M44G01  
 2022M46G01 2023M23G01 2023M23G02 1378M50G02 2022M81P01 2022M85G01

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	676.00
000	Inspection	
001	Weld Repair of Accessory Shield Assembly	2,000.00
002	Doubler Repair of the Mount Holes on the Accessory Heatshield Ass	1,300.00
004	Rivet Replacement	400.00

**Forward CENTERBODY**



**Section** Forward and Aft CENTERBODY Assembly  
**ATA-Chapter** 78-12-01  
**TAT not to exceed**  
**Minimum Qty. [ea]**

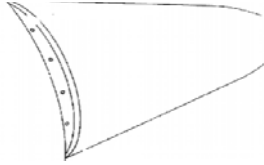
**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	900.00
000	Inspection	
001	Forward CENTERBODY Weld Repair	1,100.00

**AFT CENTERBODY**



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

Forward and Aft CENTERBODY Assembly  
 78-12-02

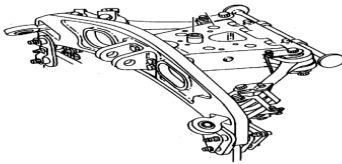
**Part Number(s)**

NA

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	900.00
000	Inspection	
001	AFT CENTERBODY Weld Crack Repair	1,100.00

**Forward Mount**



**Section**  
**ATA-Chapter**  
**TAT not to exceed**  
**Minimum Qty. [ea]**

Forward Mount Assembly  
 71-21-01

**Part Number(s)**

1380M42G07 1380M42G08 1380M42G09 1380M42G10 1380M42G11 1380M42G12 1292M13G04 1292M13G05 1292M13G06 1292M13P01  
 1301M28G04 1301M28G05 1301M28G06 1301M28G07 1301M28G08 1806M79G01 1806M79G02 1806M80G01 1806M80P01 1806M87G01  
 1806M87P01 9383M43G08 9383M43G10 9383M43G11 9383M43G13 9383M43G14 9383M43G16 1380M14G07 1380M14G08 1380M14G09  
 1380M14G010 1380M14G011 1380M14G012

Offered Repair (as applicable to PN)

Repair No.	Repair Description	Price Per ea. USD
000	Cleaning	500.00
000	Inspection	
001	Flanged Bushing Replacement	300.00
002	Frame Link Assembly Plain Bearing Replacement	1,300.00
003	Platform Link Assembly Plain Bearing Replacement	1,300.00